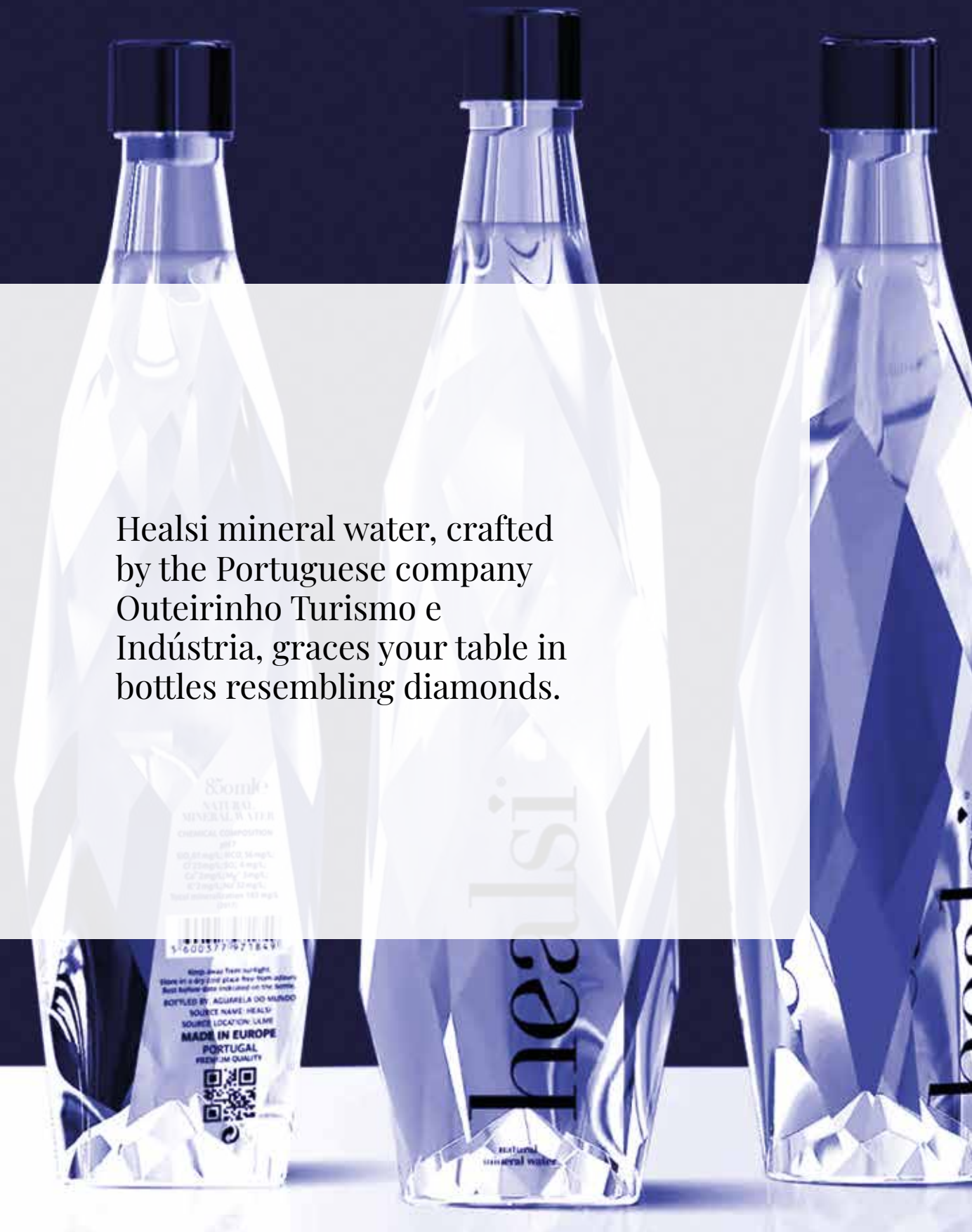


FOR THIS WATER, THE BOTTLE SPARKLES TOO

Healsi mineral water, crafted by the Portuguese company Outeirinho Turismo e Indústria, graces your table in bottles resembling diamonds.



“

The award-winning asymmetric design, featuring rhomboid facets on both body and base, offers an elegant and innovative method of bottling high-quality mineral water – be it still or sparkling – tailored for the HoReCa sector.

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These bottles, available in crystal-clear and tinted variations, and in three sizes – 350mL, 500mL, and 1L – are now efficiently produced at high speed. To achieve this, SIPA’s team of designers and engineers employed reverse engineering, process optimization, and prototyping, ensuring a flawless shaping of the challenging bottom even during high-output production.

SIPA’s engineering prowess has enabled the production of these bottles on an XTRA 8 high-performance rotary blow molding system, specifically supplied by SIPA for this purpose.

